



Product data sheet

REVONCRYL RV 411

Acrylik finish

PRODUCT DESCRIPTION	A Premium quality air drying paint ideal for finishing all types of wood and ferrous metals. It is a fast drying finish with gloss, excellent colour and durability	
RECOMMENDED USE	Finishing coat for wooden and ferrous metal item	
CHARACTERISTICS	<ul style="list-style-type: none">• Wide range for shade selection• Fast drying• Excellent gloss	
PHYSICAL DATA	Colour Gloss Level Volume Solid Dry Film Thickness Number of Coat Theoretical Coverage Temperature Resistance VOC Flash Point Shelf Life Pack Size	Available On Request gloss Approx. 55% 50 microns per coat 1 11 sq.m/ltr for 50 microns Maximum : 100°C (dry) 441 g/l 36°C At least 12 months 20 Kgs
SURFACE PREPARATION	Previous suitable primer coat, dry and free from any contamination.	
APPLICATION DATA	Application Methods Airless Spray Nozzle Tip Nozzle Pressure Conventional Spray Nozzle Tip Nozzle Pressure Mixing Ratio Thinner Surface Temperature Drying Time Touch Dry Trough Dry Over coating Minimum Maximum	 0.38 – 0.46 (0.015 – 0.018 inch) 10 MPa (approx. 1400 psi) 1.8 – 2.0 mm (0.071 – 0.079 inch) 0.3 MPa (approx. 43 psi) One component Revoner 114 Should be 10°C – 49°C, at least 3°C above the dew point to prevent condensation 10 minutes at 25°C, 5 minutes at 32°C 2 hours at 25°C, 1 hour at 32°C 2 hours at 25°C, 1 hour at 32°C Unlimited (roughened and dry)
SAFETY PRECAUTION	<p>Keep away from heat, spark and Open flames. Avoid breathing of vapour on skin and eye contact. Keep container closed and store in cool, ventilated area when not in use.</p> <p>Proper ventilation and protective measures must be provided during mixing, application and drying, to keep vapour concentration within safe limits and to protect against toxic hazard.</p> <p>Necessary safety equipment must be used and ventilation requirements carefully observed, especially in confined or enclosed spaces, such as tank interior and building.</p>	
DISCLAIMER	<p>The information in this product data sheet is given to the best of our knowledge based on laboratory testing and practical experience. If the product is used under condition beyond our control, we cannot guarantee anything but the quality of the products it self. The information in this product data sheet is liable for modification from time to time in the light of experience and our policy of continuous product development, and without further notice.</p>	